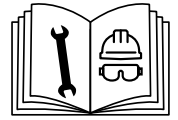
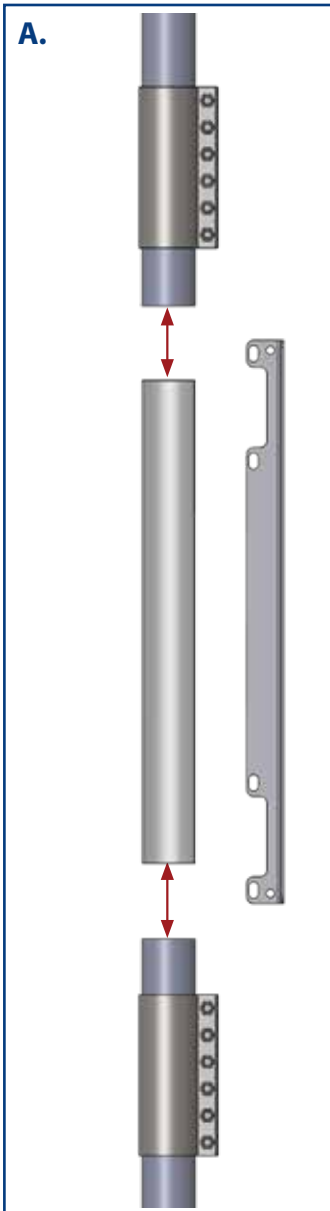


INSPECTION SECTION TORQUE



C00204

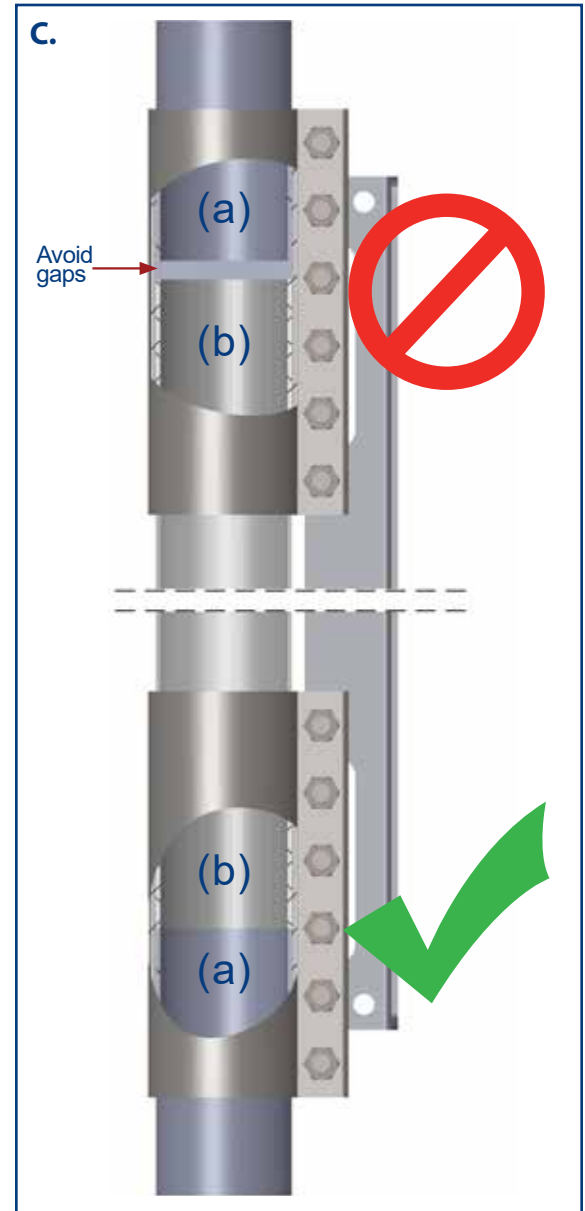


B.

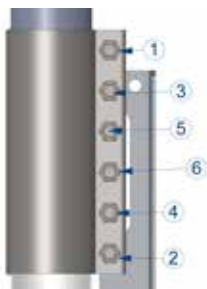
Stainless (a)

(b) Plastic

SERIES	(a)	(b)
2000	3"	3"
4000	5"	7"
6000	7"	5"
8000	6"	6"



Compression Coupler Torque sequence



Stainless to Stainless			
Bolt Size		Ft-lbs	N-M
1/2"	(.50)	45	61
5/8"	(.63)	65	88
3/4"	(.75)	95	129

Stainless to Plastic			
Bolt Size		Ft-lbs	N-M
1/2"	(.50)	20	27
5/8"	(.63)	20	27
3/4"	(.75)	20	27

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