

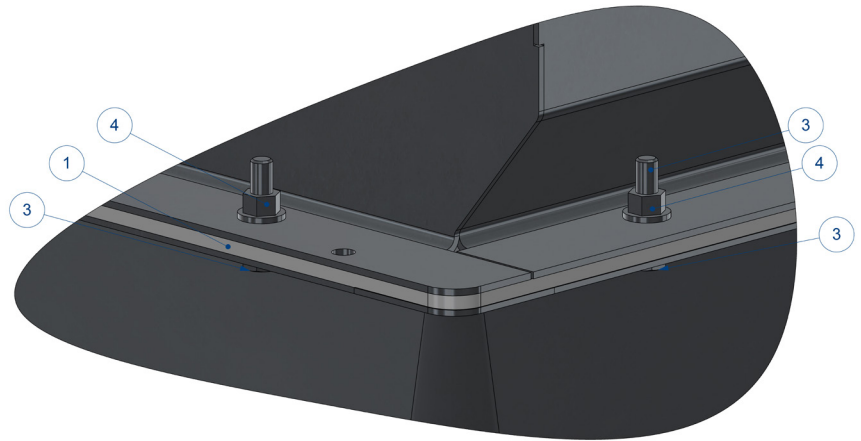
INSTALLATION GASKET GUIDELINES



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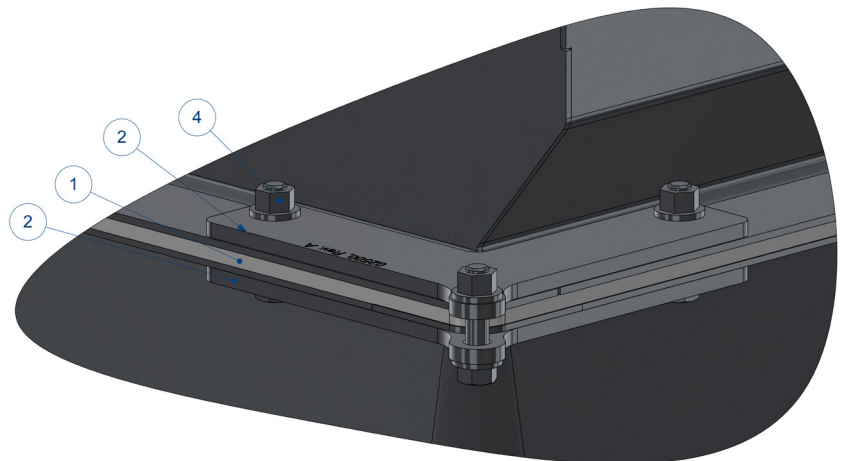
Torque Procedure for Cablevey Gasketed Components

- 1. Purpose:** To provide instructions on torque requirements and processes in regards to newly installed, gasketed Cablevey components.
- 2. Equipment:** Torque wrench, 9/16 socket, 9/16 wrench
- 3. Assembly/Verification Procedure:**
 - a. Before initial start-up** - verify that all bolts attaching gaskets are torqued to 140 in-lbs (15.8 N-m). This should be completed at ambient temperature.
 - b. Upon first wet cleaning** - check all gasketed joints for leaks. If any are present, proceed to increase torque on bolts near leak in increments of 10 in-lbs (1.2 N-m) until leak has ceased.
 - c. After first max heat cycle experienced** – check torque on all gasketed bolts, to verify torque is still at correct load.
 - d. After experiencing continuous thermal cycling or being exposed to a large temperature change** – If a system is subjected to repeated thermal cycles or to a large temperature change, then torque on the gasket bolts will need to be checked more often, along with the condition of the gasket. Gaskets exposed to more retorquing will need to be replaced more often.



Standard Gasket Assembly

DESCRIPTION	NUM
GASKET	1
BOLT 3/8-16 X 1-1/2 HEX FLANGED SS	3
NUT 3/8-16 HEX LOCKING FLANGED SS	4



Wet Clean Assembly

DESCRIPTION	NUM
GASKET	1
BRACKET CORNER GASKET	2
BOLT 3/8-16 X 1-1/2 HEX FLANGED SS	3
NUT 3/8-16 HEX LOCKING FLANGED SS	4

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Rev A

